

Section view J-J
Scale: 1:2

Z5:  CP C1 + surface test necessary

Section view I-I
Scale: 1:2

9

Detail A
Scale: 1:10
Typical

Section view E-E
Scale: 1:2

9	CP C1 + surface test necessary
9	CP C1 + surface test necessary

Section view G-G
Scale: 1:2

Section view F-F
Scale: 1:2

N	ISO 13920 Steel Casting		<1000	6,0	0,8
			<630	4,0	0,7
			<400	3,0	0,6
			<250	3,0	0,4
			100	2,0	0,3
			40	1,5	0,2
	L mm		Min	Max	Type
	Norm. Size		Class		
			<4000	2,0	0,4
			<2000	1,2	0,4
P	ISO 13920 Welded Construction		<1000	0,8	0,3
			<400	0,5	0,3
			30-120	0,3	0,2
			2-30	0,2	0,1
	L mm		Min	Max	K
	Norm. Size		Class		
			>20000	9,0	8,0
			>20000	8,0	7,0
			>16000	7,0	6,0
			>12000	6,0	5,0
P	ISO 13920 Welded Construction		<8000	5,0	4,0
			<4000	4,0	3,0
			<2000	3,0	2,0
			<1000	2,0	1,5
			<400	1,0	1,0
			30-120	1,0	0,5
			2-30	1,0	0,5
	L mm		A	E	
	Norm. Size		Class		

												3870.2	C
No	Parg'a Ady Designation Name of Item	Adet Qty.	Razın No / Norm Drawing No / Norm	Malzeme Material	Ölçü Dimension	Ağırlık Weight (kg)							
	ISO 1902 ISO 9015 EN 22553 General Tol.			ISO 2768 f HX mKf EIX K9f									
	EN 15065-2 Certification Level	CLN1 CLC2 CLD3 CLD4	Wild Pro Cast Steel	ISO 19320 AXI BIII EXI ISO 12708 LmD3 Lr2D3 Sm2D3 Ssr2D3									
	Approved E.M. ERDOGAN		Scale										
	Checked Y. KARABEL		1:25										
	Prepared M.K. TAŞEL												
			Complete_Underframe										
TYP	Date: 02.07.2024		-									FT21-03.01.00000	
				Sheet : 2/4	Size:A0	Rev: 00							